

BANGLADESH TECHNICAL EDUCATION BOARD

Agargaon, Dhaka-1207.

4-YEAR DIPLOMA IN TEXTILE ENGINEERING CURRICULUM COURSE STRUCTURE & SYLLABUS

(PROBIDHAN-2022)

WET PROCESSING TECHNOLOGY CODE: 13

6th SEMESTER (Effective from 2023-2024 Academic Sessions)

DIPLOMA IN TEXTILE ENGINEERING COURSE STRUCTURE PROBIDHAN-2022

WET PROCESSING (13)

Wet Processing (13)

6th Semester

		Cubinat	Daviadi	Per Week			Mark		ks Distribution			
SI. No.		Subject	Period	rer week	Credit	Theory A	ssessme	ent	Practical Assessment		Grand	
	Code	Name	Theory	Practical		Continuous	Final	Total	Continuous	Final	Total	Total
1	21161	Textile Testing & Quality Control-II	3	3	4	60	90	150	25	25	50	200
2	21362	Advanced Wet Processing -I	2	3	3	40	60	100	25	25	50	150
3	21363	Textiles Printing	2	3	3	40	60	100	25	25	50	150
4	21364	Textile Finishing	2	3	3	40	60	100	25	25	50	150
5	21365	Application of Computer in Textile Wet Processing	0	6	2	-	-	-	50	50	100	100
6	25851	Principle of Marketing	2	0	2	40	60	100	-	-	-	100
7	29041	Environmental Studies	2	3	3	40	60	100	25	25	50	150
Total		13	21	20	260	390	650	175	175	350	1,000	
	Total Period			34								
Theory:Practical (Ratio)		38.2%	61.8%									

Subject Code	Subject Name	Period Per Week		Credit
21161	Textile Testing and Quality Control II	T P	Р	С
	rextile resting and Quality Control II	3	3	4

Rationale	There are mainly four major products of textile manufacturing such as fiber, yarn, fabric and apparel. Maintaining acceptable quality standard of these textile materials is indispensable to meet the growing demand of stakeholders. Therefore, a textile engineer must know how to assess quality in addition to the knowledge of textile manufacturing. Textile Testing and Quality Control II is designed to incorporate and demonstrate industrially practiced different tests involved in fabric and apparel.				
Learning	After completion of this course, students will be able to:				
Outcome	- Explain the composition of fabric				
(Theoretical)	- Interpret fabric specification				
	- Explain different types of fabric strength				
	- Discuss air and water permeability of fabric				
	- Discuss crease resistance and recovery of fabric				
	- Discuss drape and stiffness of fabric				
	- Explain abrasion and pilling resistance				
	- Discuss dimensional stability of fabric				
	- Explain color fastness and color assessment of fabric				
	- Discuss seam strength, button strength, zipper strength testing				
	- Explain p ^H testing of apparel				
	- Describe standard testing procedure				
Learning	After completion of this course, students will be able to:				
Outcome	- Identify fabric specification				
(Practical)	- Determine crimp percentage				
	- Measure fabric strength				
	- Measure permeability				
	- Measure crease resistance and crease recovery				
	- Measure drape co-efficient of fabric				
	- Measure abrasion and pilling resistance				
	- Assess different color fastness				
	- Measure seam strength				

Detailed Syllabus (Theory)

Unit	Topics with Contents	Class (1 Period)	Final Marks
1	Fabric Testing 1.1 Define fabric testing. 1.2 Describe the purposes of fabric testing. 1.3 List the tests involved in fabric testing. 1.4 List the tests involved in apparel testing.	2	2
2	Fabric Composition Test 2.1 Discuss the importance of fabric composition test. 2.2 List the modern methods of fabric composition test. 2.3 Describe solubility behavior of fibers in the fabrics. 2.4 State flammability behavior of fabrics.	3	4
3	Physical Properties of Fabric 3.1 Describe the methods of GSM testing. 3.2 Define EPI, PPI, CPI and WPI. 3.3 Mention the precautions of fabric thickness measurement. 3.4 List the instruments of fabric thickness measurement. 3.5 State the testing procedure of fabric thickness. 3.6 Define crimp. 3.7 State the effect of crimp on fabric properties. 3.8 Discuss the factors to be considered during crimp measurement. 3.9 Describe the method of crimp measurement. 3.10 Define cover factor.	4	8
4	Fabric Strength 8.1 State the importance of fabric strength measurement. 8.2 Describe different methods of tensile strength test. 8.3 State the factors affecting tensile strength. 8.4 Describe different methods of tearing strength test. 8.5 State the factors affecting tearing strength. 8.6 Describe methods of bursting strength test. 8.7 State the factors affecting bursting strength.	4	8
5	Air Permeability 4.1 Define air permeability. 5.2 State the importance of air permeability. 5.3 Describe the method of measuring air permeability. 5.4 Discuss the factors affecting air permeability.	2	4

	Water Permeability 6.1 Define water permeability. 6.2 State the importance of water permeability.		
6	6.3 Define absorbency, shower proof, water proof, wetting and water repellency.6.4 Discuss methods of measuring water resistance of a fabric.	3	5
	6.5 Discuss the factors affecting water permeability.		
	Fabric Crease		
	7.1 Define crease.		
7	7.2 Define crease resistance.	2	4
'	7.3 Define crease recovery.	2	4
	7.4 Mention the effects of crease.		
	7.5 Describe the methods of measuring crease recovery.		
	7.5 Describe the methods of medsaring crease recovery.		
	Drape, Stiffness and Handle of Fabric		
	8.1 Define drape, stiffness and handle of fabric.		
	8.2 Describe method of measuring drape.		
8	8.3 Define bending length and flexural rigidity.	4	6
	8.4 Mention methods of stiffness measurement.		
	8.5 Describe the method of stiffness measurement by Shirley		
	stiffness tester.		
	8.6 Define Kawabata testing.		
	Abrasion and Pilling		
	9.1 Define abrasion resistance.		
	9.2 Mention the types of abrasion.		
	9.3 Describe the methods of measuring abrasion resistance.		
	9.4 Define serviceability.		_
9	9.5 Mention the purpose of serviceability test.	3	7
	9.6 Define pilling.		
	9.7 Describe the mechanism of pill formation.		
	·		
	9.8 List the instruments used in pilling test.		
	9.9 Describe the methods of pilling test.		
	Dimensional Stability of Fabric		
	10.1 Define fabric shrinkage.		
	10.2 Mention the types of shrinkage.		
10	10.3 State the methods of shrinkage measurement.	4	8
10	10.4 Define fabric wrinkle.	7	8
	10.5 Discuss the method of fabric wrinkle test.		
	10.6 Describe the method of fabric dimensional stability test.		
	10.7 Define fabric spirality.		
	10.8 Describe the method of spirality test.		

11	Color Fastness Tests 11.1 Define color fastness. 11.2 Mention types of color fastness. 11.3 Describe significance of color fastness test. 11.4 State the method of color fastness to rubbing/crocking. 11.5 Describe the method of color fastness to wash. 11.6 State the method of color fastness to light. 11.7 Describe the method of color fastness to perspiration.	3	7
12	Color Assessment 12.1 Describe spectrophotometer/data color. 12.2 Discuss the importance of spectrophotometer. 12.3 Mention components of spectrophotometer. 12.4 List the quality attributes assessed by spectrophotometer. 12.5 Mention the uses of grey scale and blue wool scale.	3	5
13	Apparel Testing 13.1 List the tests involved in apparel. 13.2 State seam strength and seam slippage test. 13.3 Describe button strength test. 13.4 Describe zipper strength test. 13.5 Explain needle detection test. 13.6 Describe pH testing process of apparel.	4	8
14	Functional Testing for Fabric and Apparel 14.1 Define functional test. 14.2 Discuss importance of functional test of specialized fabric and apparel. 14.3 Define biological test. 14.4 Define physiological test. 14.5 Define technical textiles. 14.6 Mention tests for technical textiles.	3	6
15	Testing Standards and Certifications 15.1 Define testing standard. 15.2 Discuss the significance of standard testing procedure. 15.3 Discuss BDS (Bangladesh Standard) and IS (Indian Standard). 15.4 Discuss ISO (International Organization for Standardization). 15.5 Discuss ASTM (American Society for Testing and Materials) and AATCC (American Association of Textile Chemist and Colorist). 15.6 Discuss BS (British Standard). 15.7 State the importance of ISO certification. 15.8 Describe the steps of awarding ISO certification. 15.9 State the objective of ISO 9001:2008, ISO 37001, ISO 31000 and ISO 27001.	4	8

Total	48	90
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CI.	5 and a second as	Class	Continuous
SI	Experiment name with procedure	(3 period)	Marks
1	Observe Mass Per Unit Area (GSM) of Fabric		
	1.1 Prepare the sample for measuring GSM.	1	2.5
	1.2 Calculate the GSM of fabric by using GSM cutter.	_	2.3
	1.3 Maintain the record of the performed experiment.		
2	Observe Thickness of Fabric		
	2.1 Prepare the sample for measuring fabric thickness.	1	2.5
	2.2 Calculate the fabric thickness by thickness tester.	_	2.3
	2.3 Maintain the record of the performed experiment.		
3	Observe Threads per Unit Length of Fabric		
	3.1 Prepare the sample for measuring EPI and PPI.	2	2.5
	3.2 Find out EPI and PPI using counting class and needle.	_	2.3
	3.3 Maintain the record of the performed experiment.		
4	Perform Different Strength Test of Fabric		
	5.1 Prepare the samples for strength testing.		
	5.2 Measure tensile strength of woven fabric.	2	2.5
	5.3 Measure tearing strength of woven fabric.	_	2.3
	5.4 Measure bursting strength of knit fabric.		
	5.5 Maintain the record of the performed experiment.		
5	Observe Permeability of Fabric		
	6.1 Prepare the sample for permeability testing.		
	6.2 Determine water permeability of fabric.	1	2
	6.3 Determine air permeability of fabric.		
	6.4 Maintain the record of the performed experiment.		
6	Determine Crease Recovery & Crimp of Fabric		
	7.1 Prepare the sample for measuring crease & Crimp	2	4
	7.2 Determine crease recovery and crimp of fabric.	_	-
	7.3 Maintain the record of the performed experiment.		
7	Observe Drape and Stiffness of Fabric		
	8.1 Prepare the sample for measuring drape and stiffness.	1	2
	8.2 Perform drape and stiffness test of fabric.		
	8.3 Maintain the record of performed experiment.		
8	Determine Abrasion and Pilling Resistance of Fabric		
	9.1 Prepare the sample for measuring abrasion and pilling.	2	2
	9.2 Determine abrasion and pilling resistance of given fabric.		
_	9.3 Maintain the record of the performed experiment.		
9	Assess Color Fastness Properties of Fabric		
	10.1 Prepare the sample for checking color fastness.		
	10.2 Measure color fastness to wash.		
	10.3 Measure color fastness to rubbing.	3	3
	10.4 Measure color fastness to perspiration.		
	10.5 Measure color fastness to light.		
	10.6 Maintain the record of the performed experiment.		

10	Observe Seam Strength and Seam Slippage of Apparel		
	11.1 Prepare the sample for measuring seam strength and		
	seam slippage.	1	2
	11.2 Determine seam strength and seam slippage of apparel.		
	11.3 Maintain the record of performed experiment.		
	Total	16	25

Necessary Resources (Tools, Equipment and Machinery):

SI	Item Name	Quantity (piece/s)
01	GSM cutter	1
02	Counting glass	15
03	Needle	15
04	Digital thickness gauze	1
05	Crimp tester	1
06	Drape tester	1
07	Wrinkle tester	1
08	Pilling tester	1
09	Abrasion tester	1
10	Crease recovery tester	1
11	Spectrophotometer	1
12	Multi-fiber fabric	2 box
13	Rubbing cloth	2 box
14	Bloating paper	100 pcs
15	Digital balance	1
16	Crocking meter	1
17	Knit fabric	25 kg
18	Woven fabric	25 kg
19	Air permeability tester	1
20	Water permeability tester	1
21	Tensile strength tester	1
22	Tearing strength tester	1
23	Bursting strength tester	1
24	Shaker machine for p ^H testing	1
25	p ^H Meter	1
26	Conical flask	12
27	Beaker (Different size)	12
27	Pipette	10
29	Glass rod	10
30	Sulfuric Acid	500 ml
31	Acetone	500 ml
32	Hydrochloric acid	500 ml
33	Chlorine bleach	500 ml
34	Formic acid	500 ml
35	Sodium chloride	1 kg
36	Sodium hydroxide	500 ml

37	Sodium dihydrogen phosphate dihydrate	500 g
38	Disodium hydrogen phosphate dihydrate	500 g
39	L-histidine hydrochloride-hydrate	500 g
40	Perspiration fastness tester	01
41	Color assessment cabinet (light box)	01
42	Gray scale	2 pcs
43	Buffer solution 4,7,10	1 L each
44	Potassium chloride	1 kg

Recommended Books:

SI	Book Name	Writer Name	Publisher Name & Edition
01	Principles of Textile Testing	John E. Booth	Butterworths, 2012
02	Fabric Testing	Jinlian HU	Woodhead Publishing Limited, 2008
03	Textile Testing: Fibre, Yarn & Fabric	Arindam Basu	South India Textile Research Association, 2006
04	টেস্টিং অব টেক্সটাইলস	আ. ক. ম. ফরিদুল আজাদ	Books Fair Publications, 2009

Website References:

SI	Web Link	Remarks
01	www.youtube.com	
02	www.nptel.com	

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Subject Code	Subject Name	Perio Per Wo		Credit
21362	ADVANCED WET PROCESSING-I	Т	Р	С
21302	ADVANCED WEI PROCESSING-I	2	3	3

This course is designed to enrich students with the knowledge of v		
	chemicals, auxiliaries and machineries used in the field of wet processing. Wet	
	processing includes vast areas of textile process where the science behind the	
	dyes, chemicals and auxiliaries; various application methods and working	
	procedures of relevant machineries are very important. While fabric dyeing both	
	knit and woven comprises the major portion of textile dyeing, yarn and garments	
Dationala	dyeing are also getting considerable attention and the market volume is rising	
Rationale	gradually. That's why, dyeing of yarn and garments, along with the fabric dyeing	
	are included in this course. Dyeing industries are always in need of textile	
	engineers and technologists with sufficient skill, knowledge and attitude to run	
	the operations smoothly as well as meet the expectations of the ever changing	
	market and advanced technologies. This course will help students to gain the	
	skills, knowledge and attitude necessary to meet the demand of the industries	
	which in turns help the economy and the country as well.	
After completion of this course, students will be able to:		
	Interpret different dyes, chemicals and auxiliaries used in wet processing	
	2. Clarify the process sequence of wet processing	
_	Formulate recipe to obtain given shade	
Learning A Interpret different dyestuffs chemical & auxiliaries based on their		
Outcome	compatibility with various fibrous materials	
(Theoretical)	5. Assess special preparation required before dyeing	
	6. Illustrate special preparation required after dyeing	
	7. State the requirements and technology of garments dyeing	
	8. Explian the requirements and technology of yarn dyeing	
	After completion of this course, students will be able to:	
	Identify different dyes, chemicals and auxiliaries used in dyeing operation	
	Identify the process sequence for particular dyeing operation	
Learning	3. Plan a dyeing process with required dyes and chemicals and appropriate	
Outcome	dyeing machinery	
(Practical)	4. Calculate the amount of relevant dyes, chemicals and auxiliaries to carry out	
,	efficient dyeing operation	
	5. Follow the precautions should be taken in dyeing process	
	6. Prepare the plan for a production	
L	i trita tritation	

Detailed Syllabus (Theory)

Unit	Topics with Contents	Period (1 Period)	Final Marks
1	Acid Dyes 1.1 Define Acid dye 1.2 Classify Acid dye 1.3 State the properties of Acid dyes 1.4 List out the commercial names of Acid dye 1.5 State dyeing procedure of Nylon with Acid dye 1.6 Describe the dyeing procedure of Wool with Acid dye 1.7 Describe the after-treatment procedure of Acid dye	3	6
2	Basic Dyes 2.1 Define Basic dye 2.2 Classify Basic dye 2.3 State the properties of Basic dye 2.4 List out the commercial names of Basic dye 2.5 Describe the scope of cotton dyeing with Basic dye 2.6 State the dyeing procedure of Jute with Basic dye 2.7 Describe the dyeing procedure of Acrylic with Basic dye	3	6
3	Azoic Dyes 3.1 Define Azoic dye 3.2 State the properties of Azoic dye 3.3 Describe the steps of dyeing with Azoic dye 3.4 List out the commercial names of Azoic dye 3.5 Describe the dyeing procedure of cotton with Azoic dye 3.6 Explain the after-treatment procedure of Azoic dye	2	6
4	Pigments 4.1 Define Pigment 4.2 State the properties of Pigment 4.3 List out the commercial names of Pigment 4.4 Classify Pigment 4.5 State merits & demerits of pigment 4.6 Mention the function of binder and fixer 4.7 Describe the dyeing procedure of cotton with Pigment	4	6

5	Indigo Dyes 5.1 Define Indigo dye 5.2 Classify Indigo dye 5.3 State the properties of Indigo dye 5.4 List out the commercial names of Indigo dye 5.5 Mention the dyeing methods with Indigo dye 5.6 State the steps of Indigo dyeing process 5.7 Describe the Rope form Dyeing method for denim with Indigo dye	3	6
6	Solvent Dyes 6.1 Define Solvent dye 6.2 State the necessity of Solvent Dyeing 6.3 Classify Solvent dye 6.4 State the properties of Solvent dye 6.5 List out the commercial names of Solvent dye 6.6 Describe the Dyeing procedure of polyester with Solvent dye 6.7 Explain the After-treatment procedure of Solvent dye	2	6
7	Natural Dyes 7.1 Define Natural dye 7.2 State the properties of Natural dyes 7.3 Classify natural dye on the basis of sources 7.4 List out the advantages and limitations of Natural Dyes 7.5 Explain the extraction processes of Natural dyes 7.6 Describe the dyeing procedure of cotton with Natural dye	3	5

8	Yarn Dyeing 8.1 Define yarn dyeing 8.2 State the purpose of yarn dyeing 8.3 State the merits and demerits of yarn dyeing 8.4 Classify yarn dyeing	4	6
	8.5 Explain the preparatory process of yarn dyeing 8.6 Describe yarn dyeing sequence of cotton		
	8.7 Describe yarn dyeing sequence of polyester		
	9.1 Define garments dyeing 9.2 State the purposes of garments dyeing		
9	 9.3 Describe the procedure of garments dyeing 9.4 State merits and demerits of garments dyeing 9.5 Describe the precautions of garments dyeing 9.6 Mention garments dyeing machineries 9.7 Describe the process of garments dyeing with Reactive dye 	4	6
10	Procedure of Garments Dyeing 10.1 Describe the process of garments dyeing with pigment (Dirty wash/ Oil wash/CPD) 10.2 State the process of garments pigment dyeing with enzyme wash (General pigment dyeing procedure) 10.3 Describe over dyeing process of garments with direct dye 10.4 Describe the Dip dyeing process of garments 10.5 Discuss Tie dyeing process of garments	4	7
		32	60
	Total		

SI.	Evneriment Name with precedure	Class	Continuous
31.	Experiment Name with procedure	(3 Period)	Marks
	Perform the Application Procedure of Acid Dyes on Nylon		
	Fabric		
	1.1 Identify the fabric, relevant dyes, chemicals, auxiliaries		
1	& machineries	1	2
	1.2 Calculate the dyes & chemicals to obtain a required		
	shade		
	1.3 Perform the dyeing operation		
	1.4 Maintain the record of performed experiment		
	Perform the Application Procedure of Basic dyes on Jute 2.1 Identify the fabric, relevant dyes, chemicals, auxiliaries		
	& machineries		
2	2.2 Calculate the dyes & chemicals to obtain a required	1	2
2	shade	1	2
	2.3 Perform the dyeing operation		
	2.4 Maintain the record of performed experiment		
	Perform the Application Procedure of Azoic dyes on Cotton		
	fabric		
	3.1 Identify the fabric, relevant dyes, chemicals, auxiliaries		
	& machineries		2
3	3.2 Calculate the dyes & chemicals to obtain a required	1	2
	shade		
	3.3 Perform the dyeing operation		
	3.4 Maintain the record of performed experiment		
	Perform the Application Procedure of Indigo dyes on		
	Cotton (Rope Form)		
	4.1 Identify the rope, relevant dyes, chemicals, auxiliaries & machineries		
4		1	2
4	4.2 Calculate the dyes & chemicals to obtain a required shade	1	2
	4.3 Perform the dyeing operation		
	4.4 Maintain the record of performed experiment		
	4.4 Maintain the record of performed experiment		
	Perform the Application Procedure of Pigment on Cotton		
	fabric		
	5.1 Identify the fabric, relevant pigment, chemicals,		
5	auxiliaries & machineries	2	3
	5.2 Calculate the pigment & chemicals to obtain a		
	required shade		
	5.3 Perform the dyeing operation		
	5.4 Maintain the record of performed experiment		

6	Perform the Application Procedure of Solvent dyes on Polyester fabric 4.1 Identify the fabric, relevant dyes, chemicals, auxiliaries & machineries 4.2 Calculate the dyes & chemicals to obtain a required shade 4.3 Perform the dyeing operation 4.4 Maintain the record of performed experiment	1	2
7	Perform the Application Procedure of Natural dyes on Cotton fabric 7.1 Identify the fabric, relevant dyes, chemicals, auxiliaries & machineries 7.2 Calculate the dyes & chemicals to obtain a required shade 7.3 Perform the preparatory operation 7.4 Perform the dyeing operation 7.5 Maintain the record of performed experiment process	3	3
8	Perform the yarn dyeing sequence of Cotton 8.1 Identify the yarn, relevant dyes, chemicals, auxiliaries & machineries 8.2 Calculate the dyes & chemicals to obtain a required shade 8.3 Perform the preparatory operation 8.4 Perform the dyeing operation 8.5 Maintain the record of performed experiment process	1	2
9	Perform the yarn dyeing sequence of Polyester 9.1 Identify the yarn, relevant dyes, chemicals, auxiliaries & machineries 9.2 Calculate the dyes & chemicals to obtain a required shade 9.3 Perform the preparatory operation 9.4 Perform the dyeing operation 9.5 Maintain the record of performed experiment process	2	3
10	Perform the Garments dyeing procedure with Pigment (General Process) 10.1 Identify the apparel, relevant dyes, chemicals, auxiliaries & machineries 10.2 Calculate the dyes & chemicals to obtain a required shade 10.3 Perform the preparatory operation 10.4 Perform the dyeing operation 10.5 Perform the post-treatment process 10.6 Maintain the record of performed experiment	2	2

11	Perform the Garments dyeing procedure with Reactive dye 11.1 Identify the apparel, relevant dyes, chemicals, auxiliaries & machineries 11.2 Calculate the dyes & chemicals to obtain a required shade 11.3 Perform the preparatory operation 11.4 Perform the dyeing operation 11.5 Perform the post-treatment process 11.6 Maintain the record of performed experiment	1	2
	Total	16	25

Necessary Resources (Tools, Equipment and Machineries):

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SI	Item Name	Quantity (piece/s)
1	Fabric (Cotton, Jute, Nylon, Polyester)	As required
2	Yarn (Cotton, Polyester)	As required
3	Garment (Cotton made)	As required
4	Dye Stuff (Reactive, Acid, Basic, Azoic, Pigments,	1 kg each type
	Solvent, Indigo and Natural dyes)	
5	Pigments	1 kg
6	Deionized Water	As required
7	Mordanting Agent	1 kg
8	Alkali (Soda Ash, Caustic soda)	10 kg each type
9	Acid (Acetic acid, Formic Acid, Green Acid)	10 kg each type
10	Salt (Sodium Chloride, Glauber Salt)	20 kg each type
11	Oxidizing Agent	1 kg
12	Reducing Agent(Hydrose, Sodium Sulphide)	5 kg
13	Wetting Agent	5 kg
14	Sequestering Agent	5 kg
15	Anti-migrating Agent	5 kg
16	Softener	5 kg
17	Detergent	5 kg
18	Bleaching Agent	5 kg
19	Sample Dyeing Machine	2 set
20	Garments Dyeing Machine	2 set
21	Tumble Dryer	1 set
22	Infrared Dryer	1 set
23	Sample Curing Machine	2 set
24	Pipet, Conical Flask , Beaker, Funnel	5 set
25	Digital Balance (Up to three digit)	2 set
26	pH paper/meter	2 set
27	Thermometer	5 set
28	Stopwatch	2 set
29	Burner	5 set

Recommended Books:

SI	Book Name	Writer Name	Publisher Name & Edition
01	Technology of Textile Processing	DR. V. A. Shenai	Sevak publications
02	Textile Chemistry-I	MD. MoziburRahaman	
03	Basic Principle of Textile Coloration	A D Broadbent	BMN-3 Foundation
04	Fundamentals and Practices in Coloration of Textiles	J N Chakraborty	
05	Dyeing and Chemical Technology of Textile Fiber	E R Trotman	
06	Dyeing Technology	Engr.MD. Abdul Kader Bepari	
07	Technology of Bleaching and Dyeing of Textile Fibers	Chakrawarthy	Coxtown Publication
80	Textile Dyes	N. N. Mahapatra	

Website References:

SI	Web Link	Remarks
01	https://nptel.ac.in/	
02	https://textilelearner.net/	
03	https://fiber2fashion.com/	
04	https://textilestudycenter.com/	
05	https://onlinegarmentsacademy.blogspot.com/	
06	https://textilefashionstudy.com/	
07	https://textiletuts.com/	

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Subject Code	Subject Name	Period	/Week	Credit
21363	21363 Textile Printing		Р	С
	rextile Filliting	2 3	3	3

	Students need to gather knowledge about design of textile printing for time-
	saving, cost minimization, perfect design development in textile materials. By
	studying this subject, the diploma in textile engineering students will be able to
	learn technological advancement of Industrial Revolution 4.0 which is the current
	trend of automation and data exchange in textile printing technologies. By
Rationale	learning various types of machineries and methods for printing the students will
Rationale	know how to print the textile materials, design development and evaluation of
	the printing performances. After successful completion of this course they will be
	able to apply their knowledge and skill at professional career that will enhance
	professional career as well as develop apparel sector in Bangladesh. At the same
	time it will help to earn foreign currency that will advance our nation to a
	developing country very soon.
	After successful completion of this course, students will be able to:
	Develop various textile printing designs
	2. Describe screen preparation
Learning	3. Explain textile printing ingredients and functions
Outcome	4. Describe the use of printing paste on the textile materials
(Theory)	5. Interpret the dye-fiber interaction through the steaming, curing and
	washing processes
	6. Clarify the quality of the printed products
	7. Mention the problems of printed products with remedies
	After undergoing the subject, students will be able to:
	 Prepare printing paste
	 Identify machineries involved in printing
Learning	 Operate textile printing machineries
Outcome	 Develop essential design for screen
(Practical)	 Point out the ingredients for printing paste
,	 Calculate printing recipe as well as shade percentage by using
	spectrophotometer
	 Perform process sequence for textile printing
	 Demonstrate textile printing processing machinery and their operations

Detailed Syllabus (Theory)

SL		Class (1	Final
No	Topics with Contents	period)	Marks
	Design development for textile printing		
	1.1 Define design for textile printing		
	1.2 Mention the types of design		
1	1.3 List out the sources of design	3	6
1	1.4 Mention the uses of Illustrator for printing design	3	0
	1.5 Mention the uses of Adobe Photoshop for printing design		
	1.6 Describe the repeat of design and repeat alignment		
	1.7 State the limitations of repeat size in design.		
	Screen preparation for fabric printing		
	2.1 Define screen for textile printing		
	2.2 Classify screen		
2	2.3 Mention the chemicals required for screen preparation	4	6
	2.4 Mention the sequence of screen preparation		
	2.5 List out the light sources for screen preparation		
	2.6 Describe the squeeze system		
	Printing paste preparation		
3	3.1 Define printing paste		
	3.2 Define water-based and oil-based printing paste		
	3.3 Define printing thickener		
	3.4 Classify printing thickener		
	3.5 State the suitability of thickener for different dyes and fibers	4	7
	3.6 Discuss the functions of ingredients used in reactive printing on	4	/
	cotton		
	3.7 Discuss the functions of ingredients used in disperse printing on		
	polyester		
	3.8 Illustrate the functions of ingredients used in pigment printing on		
	cotton and polyester		
	Textile printing procedure		
4	4.1 State the common process flow chart of textile printing procedure		
	4.2 Discuss the printing process of cellulosic fabric by reactive dye		
	4.3 Describe the printing process of polyester fabric by disperse dye		10
	4.4 Discuss the printing process of cellulosic fabric by pigment	4	
-	4.5 Describe the printing process of polyester fabric by pigment	7	
	4.6 Discuss the printing process of wool and silk fabric by pigment		
	4.7 State the advantages and disadvantages of pigment printing		
	4.8 State the advantages and disadvantages of disperse printing		
	4.9 State the advantages and disadvantages of reactive printing		
5	Machinery of textile printing	4	6
	5.1 Mention the general machineries used for textile printing	•	

	 5.2 Describe the uses of flatbed screen printing machine for textiles 5.3 Mention the uses of rotary screen printing machine for textiles 5.4 Differentiate between flatbed and rotary screen printing machine 5.5 Point out the main parts of flatbed and rotary screen printing machine 		
6	Drying systems 6.1 Describe the drying methods for printing 6.2 State the various drying system after printing 6.3 Mention the factors considered for selection of dryer 6.4 Mention the different types of dryer machine used in textile printing industry	3	5
7	Steaming and Curing 7.1 Define steaming 7.2 Define Curing 7.3 Differentiate between steaming and curing 7.4 Discuss the importance of steaming and curing in printing 7.5 State the principle of steaming and curing machine during printing	2	4
8	Washing for Textile Printing 8.1 Define washing for textile printing 8.2 State the purpose of washing after textile printing 8.3 Describe the various washing processes after textile printing	2	4
9	Testing in printed goods 9.1 Mention the necessity of testing in printed goods 9.2 State the required testing in printed goods 9.3 Describe color fastness to wash, rubbing, light, perspiration and hot pressing 9.4 Describe color bleeding performance 9.5 List out the chemical test for toxic materials and carcinogenic contents	3	6
10	Faults and Remedies for Textile Printing 10.1 Discuss the faults and remedies of screen preparation 10.2 Describe the faults and solutions during textile printing process 10.3 Sate the limitations of textile printing process	3	6
	Total	32	60

SL No	Experiment names with procedure	Class (3 Period)	Continuous Marks
1	Develop various designs for textile printing 1.1 Collect design from buyers 1.2 Develop design using different software as per buyer requirement 1.3 Maintain the record of performed experiment	1	2.5
2	Prepare Screen for fabric printing 2.1 Choose the mesh fabric 2.2 Attach the mesh fabric with appropriate frame 2.3 Collect necessary chemicals 2.4 Apply chemicals on the mesh fabric 2.5 Maintain proper light sources to obtain an appropriate design 2.5 Maintain the record of performed experiment	1	2.5
3	Prepare printing paste for textile fabric printing .1 Select ingredients for making textile printing paste 3.2 Perform necessary calculations to obtain a required shade 3.3 Apply chemicals and auxiliaries for making textile printing paste 3.4 Prepare the textile printing paste 3.5 Maintain the record of the experiment.	1	2.5
4	Perform operation of flatbed screen printing machine 4.1 Sketch and identify different components of flatbed printing machine 4.2 Demonstrate the operation of flatbed printing machine 4.3 Observe the effect of required print on printed fabrics 4.4 Maintain the record of performed experiment	1	2.5
5	Perform operation of rotary screen printing machine 5.1 Sketch and identify different components of rotary printing machine 5.2 Demonstrate the operation of rotary printing machine 5.3 Observe the effect of required print on printed fabrics 5.4 Maintain the record of performed experiment	1	2.5

Perform printing with pigment on cellulosic materials 6.1 Collect pigment, necessary chemicals and fabrics 6.2 Perform necessary calculations to obtain a required shade 6.3 Apply chemicals and auxiliaries for printing of cellulosic fabrics 6.4 Demonstrate the printing process with pigment on cellulosic fabric 6.5 Maintain the record of performed experiment Perform printing of reactive dyes on cellulosic materials 7.1 Collect reactive dye, necessary chemicals and fabrics 7.2 Perform necessary calculations to obtain a required shade 7.3 Apply chemicals and auxiliaries for printing of printing of cellulosic fabrics 7.4 Demonstrate the printing process with reactive dye on cellulosic fabric 7.5 Maintain the record of performed experiment Perform application of disperse dyes on polyester fabrics 8.1 Collect disperse dye, necessary chemicals and fabrics 8.2 Perform necessary calculations to obtain a required shade 8.3 Apply chemicals and auxiliaries for printing of polyester fabrics 8.4 Demonstrate the printing process with disperse dye on polyester fabrics 8.5 Maintain the record of performed experiment Demonstrate drying, steaming and curing machinery in textile printing process 9.1 Sketch and identify different components of drying, steaming and curing machine 9.2 Demonstrate the operation of drying, steaming and curing machine 9.3 Maintain the record of performed experiment				
7.1 Collect reactive dye, necessary chemicals and fabrics 7.2 Perform necessary calculations to obtain a required shade 7.3 Apply chemicals and auxiliaries for printing of printing of cellulosic fabrics 7.4 Demonstrate the printing process with reactive dye on cellulosic fabric 7.5 Maintain the record of performed experiment Perform application of disperse dyes on polyester fabrics 8.1 Collect disperse dye, necessary chemicals and fabrics 8.2 Perform necessary calculations to obtain a required shade 8.3 Apply chemicals and auxiliaries for printing of polyester fabrics 8.4 Demonstrate the printing process with disperse dye on polyester fabric 8.5 Maintain the record of performed experiment Demonstrate drying, steaming and curing machinery in textile printing process 9.1 Sketch and identify different components of drying, steaming and curing machine 9.2 Demonstrate the operation of drying, steaming and curing machine	6	 6.1 Collect pigment, necessary chemicals and fabrics 6.2 Perform necessary calculations to obtain a required shade 6.3 Apply chemicals and auxiliaries for printing of cellulosic fabrics 6.4 Demonstrate the printing process with pigment on cellulosic fabric 	1	2.5
8.1 Collect disperse dye, necessary chemicals and fabrics 8.2 Perform necessary calculations to obtain a required shade 8.3 Apply chemicals and auxiliaries for printing of polyester fabrics 1 2.5 8.4 Demonstrate the printing process with disperse dye on polyester fabric 8.5 Maintain the record of performed experiment Demonstrate drying, steaming and curing machinery in textile printing process 9.1 Sketch and identify different components of drying, steaming and curing machine 9.2 Demonstrate the operation of drying, steaming and curing machine	7	7.1 Collect reactive dye, necessary chemicals and fabrics 7.2 Perform necessary calculations to obtain a required shade 7.3 Apply chemicals and auxiliaries for printing of printing of cellulosic fabrics 7.4 Demonstrate the printing process with reactive dye on cellulosic fabric	1	2.5
printing process 9.1 Sketch and identify different components of drying, steaming and curing machine 9.2 Demonstrate the operation of drying, steaming and curing machine 1 2.5	8	8.1 Collect disperse dye, necessary chemicals and fabrics 8.2 Perform necessary calculations to obtain a required shade 8.3 Apply chemicals and auxiliaries for printing of polyester fabrics 8.4 Demonstrate the printing process with disperse dye on polyester fabric	1	2.5
9.3 Maintain the record of performed experiment	9	 printing process 9.1 Sketch and identify different components of drying, steaming and curing machine 9.2 Demonstrate the operation of drying, steaming and curing 	1	2.5
Demonstrate the faults and remedies of textile printing 10.1 Collect faulty samples from printing industries 10 10.2 Identify the name of faults and find their possible 1 2.5 10.3 Maintain the record of performed experiment	10	10.1 Collect faulty samples from printing industries 10.2 Identify the name of faults and find their possible remedies 10.3 Maintain the record of performed experiment		
Total 10 2.5		Total	10	2.5

Necessary Resources (Tools, equipment and Machinery):

SI	Item Name	Quantity (piece/s)
01	Cotton fabric	05 yds
02	Polyester fabric	05 yds
03	Wool	05 yds
04	Silk	05 yds
05	Pigment	01 kg
06	Reactive dye	01 kg
07	Disperse dye	01 kg
08	Chemicals and auxiliaries	10 kg
09	Screen printing accessories	10 pcs
10	Computer	1 pc
11	Sample flatbed printing machine	1 pc
12	Sample rotary printing machine	1 pc
13	Screen preparation chemicals	1pc
14	Drying, curing and steaming Machine	1 pc
15	Measuring cylinder, Pipette, Conical Flask and	10 pcs
	Beaker	
16	p ^H Meter	05 pcs
17	Thermometer	05 pcs
18	Hand Iron	2 pcs
19	Hand Scissors	10 pcs
20	Screen printing table	01 pcs
21	Digital balance	01 pc

Recommended Books:

SL	Book Name	Writer Name	Publisher Name & Edition
01	Technology of Printing	Dr. V A Shenai	5 th edition, Sevak
			Publications
02	Textile Printing	Leslie W C Miles	2 nd edition, Bradford

Website References:

SL	Web Link	Remarks
01	https://www.youtube.com	
02	https://nptel.ac.in/course	
03	https://textilestudycenter.com	

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Subject Code	Subject Name	Period per	Week	Credit
21364	Toytila Finishing	Т	Р	С
21304	21364 Textile Finishing		3	3

	This course is designed to enrich students with the knowledge of different textile
	Finishing processes, chemicals, auxiliaries and machineries used in the field of
	Textile Finishing. Textile Finishing is very important sector considering the
	aesthetic and functional finishes to meet the requirement of buyers. Yarns,
Rationale	knitted and woven fabric needs some of mandatory mechanical and chemical
	finishes for consumer satisfaction. To increase the market demand and attraction
	of textile goods, finishing is getting widespread for textile factories day by day.
	That's why, various mechanical and chemical finishing process of yarn, fabric and
	garments are included in this course.
	After completing the course, students will be able to:
	Illustrate different mechanical and chemical finishing processing
	2. Interpret the process sequence of textile finishing process.
Learning	3. Illustrate different textile finishing machines
Outcome	4. State different functional finishing chemicals and compatible auxiliaries
(Theoretical)	for various textiles process
	5. Explain working Procedure of various textile finishing machines
	6. Describe Controlling parameters of various textile finishing machines
	7. State the necessity of special finishing process
	After completing the course, students will be able to:
	Identify different finishing chemicals and auxiliaries
Learning	2. Identify the process sequence and passage diagram for particular
Outcome	finishing machine
(Practical)	3. Recognize changes brought about after finishing
(Fractical)	4. Calculate the amount relevant finishing agent, chemicals and auxiliaries
	to carry out efficient finishing operation
	5. Point out the different parts of finishing machines

Detailed Syllabus (Theory)

Unit	Topics with Contents		Final Marks
1	 Textile Finishing 1.8 Define Textile Finishing 1.9 State the significance of Textile Finishing 1.10 Classify textile finishing 1.11 Describe the types of Mechanical & Chemical finishing 1.12 Distinguish between aesthetic & functional finishes 	2	4
2	 Dyed Yarn Finishing 2.8 State the significance of dyed yarn finishing 2.9 Mention the objectives of Hydro extraction, Drying & Hard winding 2.10 Describe the working procedure & controlling parameters of Hydro extractor machine 2.11 Discuss the working procedure & controlling parameters of RF Dryer & steam Dryer. 2.12 Explain the working procedure & controlling parameters of hard winding machine. 	3	6
3	Mercerization & Calendaring 3.1 Define Mercerization 3.2 Mention the objective of mercerization 3.3 Define Tension, Slack & Ammonia Mercerization 3.4 Distinguish between cold & hot mercerization. 3.5 Describe the physical & chemical changes caused by mercerization 3.6 Discuss the factors to be considered for mercerization 3.7 Describe the working procedure of mercerization process 3.8 Define Calendaring process 3.9 Point out the objective of Calendaring process 3.10 Describe the types of Calendaring process	3	6
4	Sanforizing 4.1 Define Sanforizing 4.2 State the importance of Sanforizing 4.3 Describe the working procedure of sanforizing machine 4.4 Discuss the controlling parameters of Sanforizing process 4.5 Mention the advantages of Sanforizing.	2	4

	Vnit fahris finishing in Tuba lina		
	Knit fabric finishing in Tube line 5.1 Define Squeezing, Drying and Tube Compacting 5.2 Mention the objectives of Squeezing, Drying and Compacting		
5	5.3 Describe the working procedure and controlling parameters of Squeezer Machine	4	8
	5.4 Discuss the working procedure and controlling parameters of Drying Machine		
	5.5 Illustrate the working procedure and controlling parameters		
	of tube compacting Machine		
	Knit fabric finishing in open line 6.1 Define slitting & dewatering		
	6.2 Define open compacting		
	6.3 Mention the objectives of slitting & dewatering and open		
6	compacting 6.4 Describe the working procedure and controlling parameters	4	8
	of slitting and dewatering machine.		
	6.5 Discuss the working procedure and controlling parameters of		
	open compacting. 6.6 Explain GSM, shrinkage and diameter control by open		
	compactor		
	Stentering		
	7.1 Define Stentering		
	7.2 Define curing, drying, steaming and heat setting		
	7.3 Mention the objectives of Stentering		
	7.4 Explain working principle and procedure of stenter7.5 Discuss the drying parameters of stenter		
7	7.5 Discuss the drying parameters of stenter 7.6 Describe the heat setting parameters of stenter	3	6
	7.7 Describe the curing parameters of stenter		
	7.8 Explain bias, bowing and skewness controlling process by		
	stenter		
	7.9 Mention the utilities required for stenter		
	Functional Finish		
	8.1 Define Functional finish		
	8.2 List the objectives of functional finish		
	8.3 Define wrinkle free, water repellent, soil release and anti-		
	microbial finish		
8	8.4 Define fire retardant, GSM improver, anti- static finish and resin finish	3	6
	8.5 Explain the working mechanism of wrinkle free resin finish		
	and fire-retardant finishing chemicals		
	8.6 Distinguish between mechanical and functional finish		
	8.7 Define Plasma Finish		

	Softener and brightener		
	9.1 Define softener and brightener		
	9.2 Mention the purposes of softening and brightening		
9	9.3 State the necessity of softening	4	6
	9.4 Describe the various type of softener	-	
	9.5 Discuss the type of optical brightening agent		
	9.6 Explain softener selection for textile finish		
	Special mechanical finishing 10.1 Define brushing/raising, shearing, sueding/peach finish		
	and embossing,		
	10.2 Mention the objectives of brushing/raising, shearing,		
	sueding/peach/carbon finish and embossing		
10	10.3 Describe working procedure and controlling parameters of brushing/raising machine	4	6
	10.4 Explain working procedure and controlling parameters of sueding machine		
	10.5 Explain working procedure and controlling parameters of		
	Shearing machine		
	Total	32	60

SI.	Experiment Name with procedure	Class	Continuous
No		(3 Period)	Marks
1	Demonstrate Hydro extractor and dewatering machine for water removal 1.5 Sketch the passage diagram of dewatering machine. 1.6 Identify different parts of Hydro extractor and dewatering machine 1.7 Perform calculation of water extraction percentage 1.8 Maintain the record of performed experiment	2	2.5
2	Demonstrate of tumble dryer, RF dryer and drying machine 2.1 Sketch the passage diagram of RF dryer and drying machine 2.2 Identify different parts of tumble dryer, RF dryer and drying machine 2.3 Perform calculation of moisture content to asses drying performance 2.4 Maintain the record of performed experiment	2	2.5
3	Demonstrate Mercerizing and Calendaring Machine 3.1 Sketch the passage diagram of Mercerizing and Calendaring Machine 3.2 Perform slack mercerization of cotton sample by open bath process 3.3 Identify different parts of mercerizing and calendaring machine 3.4 Perform assessment of NaOH concentration by Twaddell scale/ Baumé scale 3.5 Prepare estimate of the mercerization efficiency by Barium Activity Number (BAN) 3.6 Maintain the record of performed experiment	2	2.5

4	Demonstrate Sanforizing and Compacting machine 4.1 Sketch the passage diagram of Sanforizing and Compacting machine 4.2 Identify different parts of Sanforizing and Compacting machine 4.3 Observe changes occurred after sanforizing and compacting 4.4 Maintain the record of performed experiment	2	2.5
5	Demonstrate the Stenter Machine 5.1 Sketch the passage diagram of stenter machine 5.2 Identify different parts of stenter machine 5.3 Observe chemical finishes application process in padder of stenter 5.4 Maintain the record of performed experiment	2	2.5
6	Demonstrate Brushing/Raising Machine and Sueding Machine 6.1 Sketch the passage diagram of Brushing and Sueding machine 6.2 Identify different parts of Brushing and Sueding machine 6.3 Perform necessary calculation to obtain a required shade 6.4 Observe changes occurred after Brushing and Sueding 6.5 Maintain the record of performed experiment	2	2.5
7	Perform application of Softeners 7.1 Perform necessary calculation as per recipe 7.2 Perform necessary preparatory process 7.3 Apply chemicals and auxiliaries for softening process 7.4 Observe changes occurred after softening 7.5 Maintain the record of performed experiment	1	2.5

8	Perform application of Wrinkle free Finish 8.1 Perform necessary calculation as per recipe 8.2 Perform necessary preparatory process 8.3 Apply chemicals and auxiliaries for wrinkle free finishing 8.4 Observe changes occurred after application of Wrinkle free Finish 8.5 Maintain the record of performed experiment	1	2.5
9	Perform application of Brightener 9.1 Perform necessary calculation as per recipe 9.2 Perform necessary preparatory process 9.3 Apply chemicals and auxiliaries for brightening 9.4 Observe changes occurred after application of Brightener 9.5 Maintain the record of performed experiment	1	2.5
10	Perform application of Resin Finish 10.1 Perform necessary calculation as per recipe 10.2 Perform necessary preparatory process 10.3 Apply chemicals and auxiliaries for resin finish 10.4 Observe changes occurred after application of resin finish 10.5 Maintain the record of performed experiment	1	2.5
	Total	16	25

Necessary Resources (Tools, Equipment and Machinery):

SI	Item Name	Quantity (piece/s)
01	Cotton Fabric	As Required
02	Blended Fabric (PC, CVC)	As Required
03	100% Polyester Fabric	As Required
04	Lycra Blended Cotton Fabric	As Required
05	Lycra Blended Polyester Fabric	As Required
06	Alkali (Soda Ash, Caustic soda)	As Required
07	Acid (Acetic acid, Formic Acid, Green Acid)	As Required
08	Wetting Agent	As Required
09	Sequestering Agent	As Required
10	Detergent	As Required
11	Softener	As Required
12	Brightener	As Required
12	GSM improver	As Required

12	NA/minula funa fimiah	A a D a musima d
13	Wrinkle free finish	As Required
14	Pipet, Conical flask, beaker, Funnel	As Required
15	Digital balance (up to three digit)	1 set
16	pH paper/ meter	1 set
17	Thermometer	1 set
18	Stopwatch	1 set
19	Tumble dryer	1 set
20	Mercerizing machine	1
21	Calendaring machine	1
22	Sanforizing machine	1
23	Hydro extractor	1
24	RF Dryer	1
25	Slitting and Dewatering Machine	1
26	Dryer	1
27	Stenter	1
28	Open Compactor	1
29	Tube Comapctor	1
30	Brushing/Raising machine	1
31	Sueding machine	1

Recommended Books:

SI	Book Name	Writer Name	Publisher Name & Edition
01	Basic Principles of Textile Coloration	Arthur D Broadbent	Society of dyers and
			colourists
02	Textile Finishing	Edited by Derek Heywood	-
03	Principles of Textile Finishing	Asim Kumar Roy	Elsevier Science
		choudhury	
04	Textile Finishing Chemicals: An	Ernest W. Flick	Noyes Publications
	Industrial Guide		
05	Chemistry & Technology of Fabric	By Dr. Charles Tomasino	North Carolina State
	Preparation & Finishing		University
06	Chemical Finishing of Textiles	W D Schindler and P J	Woodhead Publishing Series
		Hauser	in Textiles Book
07	টেক্সটাইল ফিনিশিং	শাহজাহান ফিরোজ	-

Website References:

SI	Web Link	Remarks
01	https://www.youtube.com/watch?v=DeEN-eytpeA	Mercerizing & Heat-setting
02	https://www.youtube.com/watch?v=rxMHvuIEmBE	Mercerizing Machine
03	https://www.youtube.com/watch?v=Gu5FDVwFWk8	Stenter Machine
04	https://www.youtube.com/watch?v=lNEwDMTnlWI	Shinner calendering machine
05	https://www.youtube.com/watch?v=EfbFGU-OrcA	5 Roller Calendar machine
06	https://www.youtube.com/watch?v=b9qPccCaOXU	Sanforization Process
07	https://www.youtube.com/watch?v=-BhzP-	Different Types of Textile
	0Mha0&t=81s	Finishing Process: Peach
		Finishing, Sanforizing and
		Stentering Process
08	https://fiber2fashion.com/	
09	https://textilestudycenter .com/	
10	https://onlinegarmentsacademy.blogspot.com/	
11	https://textilefashionstudy .com/	
12	Online Publications	

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Subject Code	Subject Name	Period Per Week		Credit
21365	APPLICATION OF COMPUTER IN TEXTILE	Т	Р	С
	WET PROCESSING	0	6	2

Rationale

Students need to gather computer-based technology in the wet processing industry for high-quality dyed fiber, yarn and fabric production, critical dyeing, printing, finishing, time-saving, cost minimization and Research & Development. By studying this subject, the diploma in textile engineering students will be able to learn technological advancement of Industrial Revolution 4.0 which is the current trend of automation and data exchange in wet processing technologies. By learning various types of software used for wet processing machinery, the students will know how to prepare recipes, shade prediction & matching, 3-D printing, advanced finishing, critical dyeing, quality control of robotic testing lab and production management, quality prediction, database management system. Upon successful completion of this course they will be able to apply fruitfully at professional career.

Learning Outcome (Practical)

After successful completion of this course, students will be able to:

- Install different production and quality control related software and hardware
- 2. Operate machine integrated software of wet processing machinery
- 3. Apply different tools and software to make the production process efficient and effective assuring better product quality in various stages such as pretreatment, dyeing, printing, finishing and washing
- 4. Maintain software for monitoring and environmental controlling
- 5. Analyze the parameters based on buyer demand and solving problems during manufacturing
- 6. Perform data management in wet processing production floor and laboratory

SL	Experiments name with procedure	Class (3 Period)	Continuous Marks
1	Observe hardware and software for wet processing machinery 1.8 Identify different software used in wet processing machinery 1.9 List out input, output and storage devices used in wet processing machinery 1.10 Install software and hardware components related to wet processing 1.11 Maintain the record of the performed experiment.	2	2
2	Perform the computer-based job responsibilities as a production or quality control officer 2.7 Identify computer-based job responsibilities of production or quality control officer 2.8 Mention different machine's monitor or display 2.9 Observe testing instrument, Pre-treatment, Dyeing machine, Printing and Finishing machine software 2.10 Operate basic wet processing software 2.11 Maintain the record of the performed experiment	1	2
3	Demonstrate computerized spectrophotometer machine 3.1 Observe different brand and model of spectrophotometer machine 3.2 Identify different operations of spectrophotometer machine 3.3 Adjust different settings of spectrophotometer machine 3.4 Perform production data operations, quality data operations and electro-mechanical data operations of spectrophotometer machine 3.5 Maintain the record of the performed experiment	3	3
4	Demonstrate computerized pre-treatment machinery 4.1 Observe different pretreatment machinery 4.2 Identify different operations of pre-treatment machinery 4.3 Adjust different settings of pre-treatment machinery 4.4 Perform production data operations, quality data operations and electro-mechanical data operations of pre-treatment machinery 4.5 Maintain the record of the performed experiment	2	3

	Perform operations on computer-controlled fiber dyeing		
5	 machinery 5.1 Observe different fiber dyeing machinery 5.2 Identify different operations of fiber dyeing machinery 5.3 Adjust different settings of fiber dyeing machinery 5.4 Perform production data operations, quality data operations and electro-mechanical data operations of fiber dyeing machinery 5.5 Maintain the record of the performed experiment. 	1	2
6	Demonstrate computerized yarn dyeing machinery 6.1 Observe different yarn dyeing machinery 6.2 Identify different operations of yarn dyeing machinery 6.3 Adjust different settings of yarn dyeing machinery 6.4 Perform production data operations, quality data operations and electro-mechanical data operations of yarn dyeing machinery 6.5 Maintain the record of the performed experiment.	1	3
7	Demonstrate computer-controlled woven fabric dyeing machinery 7.6 Observe different woven fabric dyeing machinery 7.7 Identify different operations of woven fabric dyeing machinery 7.8 Adjust different settings of woven fabric dyeing machinery 7.9 Perform production data operations, quality data operations and electro-mechanical data operations of woven fabric dyeing machinery 7.10 Maintain the record of the performed experiment.	2	3
8	 Demonstrate Computerized knit fabric dyeing machinery 8.1 Observe different knit fabric dyeing machinery 8.2 Identify different operations of knit fabric dyeing machinery 8.3 Adjust different settings of knit fabric dyeing machinery 8.4 Perform production data operations, quality data operations and electro-mechanical data operations of knit fabric dyeing machinery 8.5 Maintain the record of the performed experiment. 	2	3
9	Perform the Operation on Computerized screen-printing machinery 10.1 Observe different automatic screen machinery 10.2 Identify different functions of automatic screen machinery	2	3

	 10.3 Adjust different settings of automatic screen machinery 10.4 Perform production data operations, quality data operations and electro-mechanical data operations of automatic screen machinery 10.5 Maintain the record of the performed experiment. 		
	Demonstrate Computerized allover printing machinery		
	11.1 Observe different allover printing machinery		
	11.2Identify operations of allover printing machinery		
10	11.3Adjust different settings of allover printing machinery	2	3
10	11.4Perform production data operations, quality data	2	3
	operations and electro-mechanical data operations of		
	allover printing machinery		
	11.5 Maintain the record of the performed experiment.		
	Demonstrate computer-controlled fabric dewatering, dryer &		
	compactor machinery		
	12.1 Observe different fabric dewatering, dryer & compactor		
	machinery		
	12.2Identify different operations of fabric dewatering, dryer		
11	& compactor machinery	3	3
	12.3Adjust different settings of fabric dewatering, dryer &	J	J
	compactor machinery		
	12.4Perform production data operations, quality data		
	operations and electro-mechanical data operations of		
	fabric dewatering, dryer & compactor machinery		
	12.5 Maintain the record of the performed experiment.		
	Perform operations of computer-controlled mercerizing		
	machine		
	13.1 Observe different mercerizing machine		
4.2	13.2Identify different operations of mercerizing machine	4	2
12	13.3Adjust different settings of mercerizing machine	1	2
	13.4Perform production data operations, quality data		
	operations and electro-mechanical data operations of		
	mercerizing machine		
	13.5 Maintain the record of the performed experiment.		
	Demonstrate computerized stenter & sanforizing machine 14.1 Observe different stenter & sanforizing machine		
	14.2 Identify different operations of stenter & sanforizing		
13	machine	2	3
	14.3Adjust different settings of stenter & sanforizing		
	machine		

	14.4Perform production data operations, quality data		
	operations and electro-mechanical data operations of		
	stenter& sanforizing machine		
	14.5 Maintain the record of the performed experiment.		
	Demonstrate Computerized washing machinery		
	14.1 Observe different washing machinery		
	14.2 Identify different operations of washing machinery		
	14.3 Adjust different settings of washing machinery		
14	14.4 Perform production data operations, quality data	1	2
	operations and electro-mechanical data operations of		
	washing machinery		
	14.5 Maintain the record of the performed experiment.		
	Conduct laboratory environment controlling software		
	15.1 Set appropriate relative humidity and temperature		
	15.2 Maintain appropriate RH and temperature in different	_	_
15	sections	1	2
	15.3 Record daily RH and temperature data		
	15.4 Maintain the record of the performed experiment.		
	Perform daily inventory report by ERP software		
	16.1 Identify the tools of ERP Software		
	16.2 Identify the function of ERP Software		
16	16.3 Prepare daily inventory report	1	2
	16.4 Record the inventory report for further uses		
	16.5 Modify the inventory report for analysis		
	16.6 Maintain the record of the performed experiment.		
	Perform daily production report by ERP software		
	17.1 Prepare daily production report		
17	17.2 Record the report for further uses	1	2
	17.3 Modify the production report for analysis		
	17.4 Maintain the record of the performed experiment.		
	Perform daily quality report by ERP software		
	18.1 Prepare daily quality report		
18	18.2 Record the report for further uses	1	2
	18.3 Modify the quality report for analysis		
	18.4 Maintain the record of the performed experiment.		
	Perform power point presentation for different data sheet		
	reports 19.1 Collect data from management software		
19	19.2 Prepare power point presentation	1	2
13	19.3 Insert data by different chart	_	
	19.4 Present the charts as a report		
	19.5 Maintain the record of the performed experiment.		
	caperine it		

	20.4 Maintain the records of the performed experiment. Total	32	50
	20.3 Maintain data management system		
	20.2 Develop data-generating nodes in wet processing		
20	resources	2	3
	20.1 Identify fundamentals of database management and		
	Perform data management systems in the wet processing industry		

Necessary Resources (Tools, Equipment, and Machinery):

SL	Item Name	Quantity (piece/s)
01	Computer (Customized)	05
02	Printer	01
03	Simulation based software (Sedo master/ Sedo	01
	Tree point/ERP)	
04	Scanner	01
05	Spectrophotometer (Data Color-850)	01
06	Machine in built software	01
07	Different machines used in textile wet processing	13

Recommended Books:

SL	Book Name	Writer Name	Publisher Name & Edition
01	Soft Computing in textile	Abhijit	Woodhead publications
	engineering	Majumdar	
02	Electronic Textiles	Tilack Dias	Woodhead publications Edison
			2015
03	Digital Textile Design	Melanie Bowles	Cari Issac
04	Dyeing and Chemical Technology	W. klein	E R Trotman

Website References:

SL	Web Link	Remarks
01	https://www.youtube.com/watch?v=rpFrlcPlt7w	
02	https://nptel.ac.in/course	
03	https://textilelearner.net/dyehouse- management-software/	
04	https://autogarment.com/textile-dyeing-recipe- management-system-software/	

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Subject Code	Subject Name	Period per Week		Credit
25851	Principles of Marketing	Т	Р	С
	riniciples of Marketing	2	0	2

	This subject scrutinizes the business function of Marketing. Textile students need		
	to learn identifying the proper target market and decide upon appropriate		
	products, services, and programs to serve these markets. Moreover, students		
Rationale	need to know how marketers deliver value in satisfying customer needs and		
	wants. This subject will cover areas include fundaments of marketing, branding,		
	consumer behavior, marketing mixes, promotion, marketing channel,		
	international marketing, online marketing and implementation of ethics will		
	benefit the students to gain an elementary scenario of marketing knowledge.		
	benefit the students to gain an elementary scenario of marketing knowledge.		
Learning	After undergoing the subject, students will be able to:		
Outcome			
(Theoretical)	 Describe marketing and marketing function. 		
	2. Distinguish between sales and marketing		
	3. Interpret significance of marketing in own filed.		
	4. Explore opportunities of international marketing		
	5. Analyze marketing theories and marketing mix elements for product		
	promotion.		
	6. Solve the complexity arises from market environment.		
	7. State classification of products marketing		
	8. State distribution channels		
	Explain implementation procedure of market segmentation, targeting		
	and positioning strategies in product marketing.		
	10. Interpret pricing tactics to get competitive advantages.		
	11. Analyze branding and branding elements		
	12. Explain ethical marketing and its significance		

Detailed Syllabus (Theory)

Unit	Topics with Contents	Class (1 Period)	Final Marks
	INTRODUCTION TO MARKETING		
	1.1 Define marketing		
	1.2 Explain functions of marketing		
1	1.3 Differentiate between sales and marketing	4	6
	1.4 Describe marketing prospects on the context of 4 th industrial revolution		
	1.5 Discuss marketing importance on apparel industry.		
	MARKETING THEORIES AND STRATEGIES		
	2.1. Explain core concept of marketing		
2	2.2. Describe basic strategies and SWOT analysis of marketing		_
2	2.3. Define marketing mixes	4	7
	2.4. Mention 7Ps of marketing		
	2.5. Compare between 4Cs and 4Ps of marketing		
	MARKET ENVIORNMENT AND INTERNATIONAL MARKTING		
	3.1 Describe market environment		
	3.2 Discuss micro environment and macro environment.		
3	3.3 List the influential factors of market environment related	3	7
	with own industrial field 3.4 Define international marketing		
	3.5 Describe international market entry process		
	3.6 Classify international marketing		
	PRODUCT AND SERVICE MARKETING		
	4.1. Define product		
	4.2. Discuss good and service		
4	4.2. Explain product life cycle	3	7
	4.3. Classify product levels		
	4.5 Classify service marketing		
	4.6 Distinguish between goods and service		
	DISTRIBUTION STRATEGIES		
_	5.1. Define distribution	2	4
5	5.2. State the necessity of distribution in marketing	2	4
	5.3. Illustrate types of distribution channel		
	SEGMENTATION, TARGETING AND POSITIONING METHODS		
	6.1. Discuss market segmentation		
6	6.2 Explain bases for consumer market segmentation	4	7
	6.3 Define market targeting	4	'
	6.4 Describe strategies of targeting		
	6.5 Define positioning, repositioning and de-positioning		

	ESSENTIALS OF PROMOTION AND PRICING		
	7.1 Define promotion		
	7.2 State fundaments of promotion		
7	7.3 Relate managing customer relationships	4	7
	7.4 Define price		
	7.5 Outline new product pricing strategies		
	7.6 Compare price adjustments with competitors		
	FUNDAMENTALS OF BRANDING		
	8.1 Define branding		
8	8.2 List branding elements	2	4
	8.3 State necessity of branding		
	8.4 Mention the steps of brand making process		
	CONSUMER BEHAVIOUR		
	9.1 Define consumer behavior		
9	9.2 Outline stages of the buying process	2	4
	9.3 Illustrate importance of studying consumer behavior		
	9.4 Mention the scope of consumer behavior area		
	ONLINE AND ETHICAL MARKETING		
	10.1 Define marketing ethics		
	10.2 Mention policies of marketing ethics		
10	10.3 State the practice of ethics on virtual market.		_
10	10.4 Describe significance of the ethical practices on social	4	7
	media		
	10.4 Discuss Corporate Social Responsibility (CSR)		
	10.5 Discuss the consequence of green marketing		
	Total	32	60

Recommended Books:

SL	Book Name	Writer Name	Publisher Name &
			Edition
			Prentice Hall,
1.	Principles of Marketing	Gray Armstrong/ Philip Kotler	NJ,USA
			17th Edition
			Tata McGraw-Hill
2.	Marketing Management	Rajan Saxsena	Education, 1 st
			Edition, 2005

Website References:

SL	Web Link	Remarks
1	https://www.youtube.com/watch?v=ghFwpoH71NM	Marketing Strategy 2021: Philip Kotler on Marketing Strategy
2	https://www.youtube.com/watch?v=hZLMv5aexto	4 Principles of Marketing Strategy Brian Tracy
3	https://www.youtube.com/watch?v=Jxe8Tgnz2SA	Secret Formula of Sales and Marketing Consumer Behavior Dr Vivek Bindra

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Subject Code	Subject Name	Period	/Week	Credit
29041	Environmental Studios	T	Р	С
25041	29041 Environmental Studies		3	3

Rationale	The need for sustainable development is a key to the future of mankind. Continuing problems of pollution have made everyone aware of environmental issues. Different engineering sectors have direct impact on environment. The industries are responsible for air, water, soil & sound pollution. The knowledge of environmental studies is the pre-requisite for the control of these industrial pollutions. This necessitates the introduction of environmental studies subject in the curriculum for Diploma in Engineering Course. The subject will enable the diploma engineers to identify key environmental issues & their effects, different type of pollutions, their control and remedies in the respective fields.
Learning Outcome (Theoretical)	After undergoing the subject, students will be able to: Describe environment and environmental pollution. Explain ecology and ecosystems. Illustrate environmental degradation relating to industrial production. Mention Major environmental issues. State Legislative measures to protect the environment.
Learning Outcome (Practical)	After undergoing the subject, students will be able to: Test of water quality parameter. Examine of air quality. Perform the particulate matter controlling. Calculate the noise level & acoustic zone mapping. Formulate an application for Environmental Clearance Certificate.

Detailed Syllabus (Theory)

Unit	Topics with Contents	Class (1 Period)	Final Marks
1	 NATURE OF ENVIRONMENTAL STUDIES 1.13 Define nature, environment & environmental studies. 1.14 Mention the components of environment. 1.15 Mention the scope of environmental studies. 1.16 Define pollution, pollutant & contaminant. 1.17 Classify different types of pollution. 1.18 Define Natural & Man-made environment. 1.19 Differentiate between Natural & Man-made environment. 1.20 Discuss the green technology practices in TVET sector. 1.21 Point out the impact of climate change. 1.10 Discuss the importance of environmental studies. 	4	8
2	ECOLOGY & ECOSYSTEM 2.1 Define ecology & eco-system. 2.2 Describe the stability of eco-system. 2.3 Illustrate the water cycle. 2.4 Illustrate the carbon cycle. 2.5 Illustrate the nitrogen cycle. 2.6 Illustrate the oxygen cycle. 2.7 Define ecological indicator, adaptation, producers, consumers, decomposers, food chains, food webs, biodiversity, biomass, bio-concentration & biomagnification. 2.8 Draw Ecological Pyramid. 2.9 Define ecologically critical area (ECA), threatened species, endanger species, extinct species, exotic species. 2.10 List the ecologically critical areas of Bangladesh.	2	4

3	 WATER POLLUTION 3.1 Define water pollution. 3.2 Mention the characteristics of ideal drinkable water. 3.3 Classify the water pollutants. 3.4 Mention the sources of water pollution. 3.5 Mention the water quality standards used in the industry. 3.6 List the value of different standards of surface water and drinking water i.e. Fe, As, TDS, TSS, DO, BOD & COD. 3.7 Define effluents. 3.8 Describe the methods of effluent treatment. 3.9 Draw different schematic diagrams of effluent treatment methods. 3.10 Discuss the effect of water pollution to the environment. 	4	8
4	 AIR POLLUTION 4.1 Describe the atmospheric structure. 4.2 Mention the composition of clean dry atmospheric air. 4.3 Define air pollution. 4.4 List the air pollutant chemical species & particulates. 4.5 Mention the sources of air pollutants. 4.6 Explain the formation of photochemical smog. 4.7 Point out the effect of photochemical smog. 4.8 Discuss the effect of air pollution on human health. 4.9 Discuss the effect of air pollution vegetation & animal. 4.10 Mention the impact of air pollution on materials & resources. 	3	6
5	NOISE POLLUTION 5.1 Define sound & sound wave. 5.2 Mention the scale of measuring sound intensity. 5.3 Define sound pressure & sound power. 5.4 Describe the sound intensity and loudness. 5.5 Define noise pollution. 5.6 Mention the sources of noise pollution. 5.7 Point the effect of noise pollution on human health. 5.8 Describe the industrial noise control system.	2	4

	SOIL POLLUTION		
	6.1 Define soil & soil pollution.		
	6.2 Classify different types of soil pollution.		
6	6.3 List the agro ecological zones of Bangladesh.	2	4
	6.4 Mention the sources of soil pollution.		
	6.5 Mention the causes of soil degradation.		
	6.6 State the effect of soil pollution.		
	6.7 Describe the methods of soil pollution controlling.		
	SOLID WASTE MANAGEMENT		
	7.1 Define solid waste, refuse, garbage, rubbish, trash,		
	demolition & construction waste, e-waste, agricultural		
	waste, pathological waste, radioactive waste, hazardous		
	waste, 3R, 4R.		
7	7.2 List the sources of solid waste.	3	6
′	7.3 Classify of solid waste.	3	Ū
	7.4 Illustrate the solid waste collection methods.		
	7.5 Mention the waste management strategies in Bangladesh.		
	7.6 Describe the recycling of solid wastes.		
	7.7 Describe the resource recovery from solid waste.		
	7.8 Describe the potential method of disposal of solid waste.		
	CHEMICAL MANAGEMENT		
	8.1 Define Chemical hazard.		
	8.2 Discuss different types of chemical hazard.		
	8.3 Mention the toxicity of various chemical used in the		
0	industry.	2	6
8	8.4 Define Hazard Pictogram.	3	6
	8.5 Illustrate different Hazard Pictograms.		
	O C List the key mainte of asytualling shaming an average		
	8.6 List the key points of controlling chemical exposure. 8.7 Discuss about Personal Protective Equipment (PPF)		
	8.7 Discuss about Personal Protective Equipment (PPE).		
	8.7 Discuss about Personal Protective Equipment (PPE). 8.8 Describe Hazardous waste management.		
	8.7 Discuss about Personal Protective Equipment (PPE).		
	8.7 Discuss about Personal Protective Equipment (PPE).8.8 Describe Hazardous waste management.8.9 Mention different safety signs & uses of safety signs.		
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9	 8.7 Discuss about Personal Protective Equipment (PPE). 8.8 Describe Hazardous waste management. 8.9 Mention different safety signs & uses of safety signs. 8.10 Describe chemical pesticides. GLOBAL ENVIRONMENTAL ISSUES 9.1 Define Greenhouse effect & Ozone depleting substances (ODS). 9.2 List of greenhouse gases and their contribution on greenhouse effect. 9.3 Mention the causes of global warming. 	3	6
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	Total	32	60
10	air, noise, water, soil & wildlife protection. 10.2 Describe environmental conservation act 1995 in Bangladesh. 10.3 Describe the environment conservation rule 1997 in Bangladesh. 10.4 Define environmental impact assessment (EIA) & environmental auditing (EA). 10.5 Describe the environmental framework in Bangladesh. 10.6 Discuss the Rio-summit 1972 & Earth summit 1992. 10.7 Describe the Montreal Protocol and The Kyoto Protocol. 10.8 Describe role of an individual in prevention of pollution.	32	8
	REGULATORY ISSUES OF ENVIRONMENT 10.1 Mention environmental act & legislations prescribed for		
	9.9 Discuss the disaster management system of Bangladesh (Flood, Cyclone & Earthquake).		

Detailed Syllabus (Practical)

SI.	Experiment name with procedure	Class (3 Period)	Total Marks
1	Determine physical water quality of water sample 1.1 Measure temperature, color, odor & taste. 1.2 Measure turbidity of water.		
	1.3 Measure total suspended solids (TSS) present in water sample.1.4 Maintain the record of performed job.	1	5
	Determine chemical water quality of water sample		
	2.1 Measure pH level in water sample.		
2	2.2 Measure Hardness in water sample.	1	5
	2.3 Maintain the record of performed job.		
	Measure total dissolved solids (TDS) present in water sample		
	3.2 Prepare TDS meter & necessary accessories.		
3	3.2 Read the value of TDS meter.	1	5
5	3.3 Maintain the record of performed job.	1	5

	,		
4	Determine Iron (Fe) & Arsenic (As) level in water sample 4.1 Prepare Iron & Arsenic test kit bottle. 4.2 Measure Iron (Fe) level in water sample. 4.3 Measure Arsenic level in water sample. 4.4 Maintain the record of performed job.	1	5
5	Determine the biological condition in a water body 5.1 Prepare DO meter & necessary accessories. 5.2 Measure dissolved oxygen (DO) level present in water. 5.3 Measure biochemical oxygen demand (BOD) in water. 5.4 Maintain the record of performed job.	1	5
6	Determine Measure chemical oxygen demand (COD) in wastewater 6.1 Prepare required apparatus for COD test. 6.2 Prepare reagents for COD test. 6.3 Observe COD test readings and calculate result. 6.4 Maintain the record of performed job.	1	5
7	7.1 Prepare cyclone separator 7.2 Observe the reading of cyclone separator. 7.3 Remove the dust from cyclone separator. 7.4 Maintain the record of performed job.	1	5
8	Measurement of noise level in different places 8.1 Prepare noise meter. 8.2 Observe the reading of noise level meter. 8.3 Measure the noise level in different working area. 8.4 Maintain the record of performed job.	1	5
9	Perform an Application for Environmental Clearance Certificate 9.1 Collect the Environmental Clearance Form. 9.2 Exercise the Environmental Clearance Form with respective field. 9.3 Attach the respective documents. 9.4 Maintain the record of performed job.	1	5
10	Perform a field visit on Effluent treatment plant (ETP) 10.1 Observe the ETP plant. 10.2 Collect the relative data. 10.3 Prepare the diagram of observed ETP plant. 10.4 Maintain the record of performed job.	1	5

Total	16	50

Necessary Resources (Tools, equipment's and Machinery):

SI	Item Name	Quantity
01	Turbidity meter, P ^H meter, TDS meter, DO meter	5 set
02	Noise Level Meter	5 set
03	Cyclone Separator	5 set
04	Iron & Arsenic test kit box	5 set
05	Incubator	1 set
06	Water Bath	1 set
07	Glass wire, COD apparatus	5 set

Recommended Books:

SI	Book Name	Writer Name	Publisher Name & Edition
01	Pollution control in process	S. P. Mahajan	
	industries		
02	Environmental Engineering	Peavy, Rowe &	
		Techobanglous	
03	Air pollution	V. P. Kudesia	
04	Industrial Noise Control	Bruce Fader	
05	পরিবেশ দৃষণ (১ম ও ২য় খণ্ড)	আবদুল মালেক	
		ভুঁইয়া	
06	পরিবেশ দূষণ	গৌতম পাল	

Website References:

S	Web Link	Rem
ı		arks
0	http://doe.portal.gov.bd/sites/default/files/files/doe.portal.gov.bd/page/155eebe8	
1	0092 4653 907d 421dc0890e6d/aian%20sonkolon%20fff-1-100.pdf	
0	http://doe.portal.gov.bd/sites/default/files/files/doe.portal.gov.bd/page/155eebe8	
2	0092 4653 907d 421dc0890e6d/aian%20sonkolon%20fff-101-200.pdf	
0	http://doe.portal.gov.bd/sites/default/files/files/doe.portal.gov.bd/page/155eebe8	
3	0092 4653 907d 421dc0890e6d/aian%20sonkolon%20fff-201-366.pdf	

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